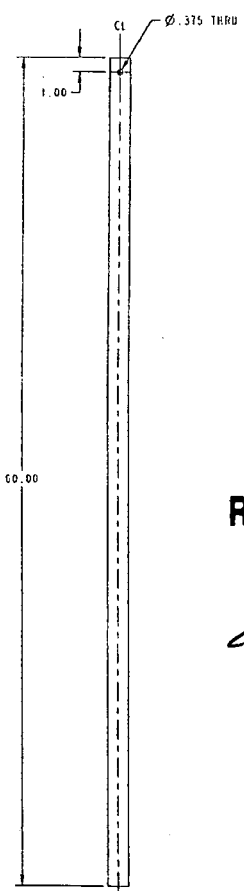
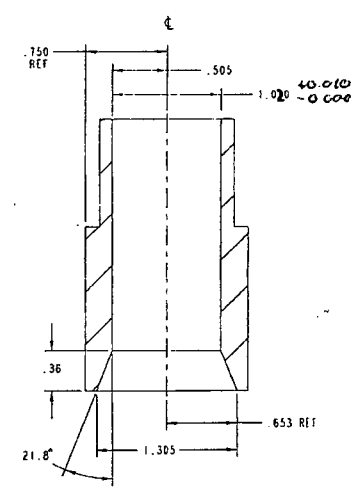
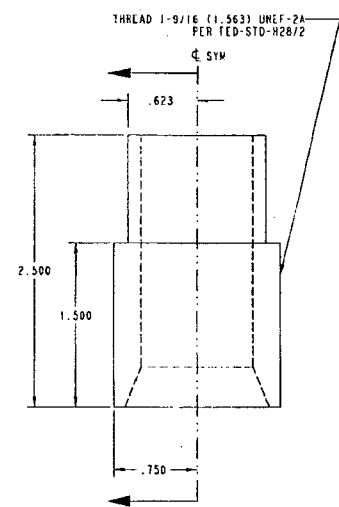
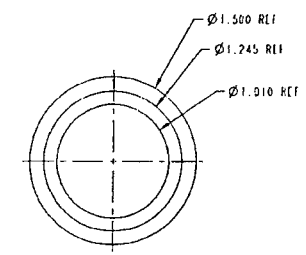
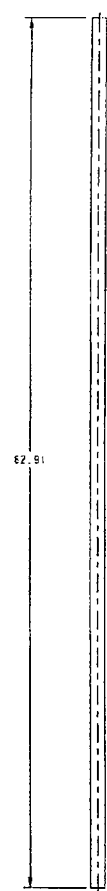


RELEASED
46-1-20



REFERENCE ONLY

W6041374



① -289 STATIONARY HANDLE ADJUSTMENT FITTING

JLM

MATL: 6061-T6, 00-A-200/8
SCALE 2.000

① -285 UPPER TUBE BLADE POSITIONER

MATL: 1.50 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

① -295 EXTENSION TUBE BLADE POSITIONER

MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

PREMIER AVIATION, INC.			
2000 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	QTY	REV.
01050V8	B67-43001	87	
DATE	FILE	SHEET	37 of 25

ORIGINAL

Date: Tuesday, 23/09/2008 1:53:07 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER TUBE, BLADE POSITIONER

Job Number: 41374

Part Number: PB6743001285

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

M-H 08/09/29 (4X)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

8:30
320 °F
9:30

M-H 08/09/30 (4X)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-09-30 (4X)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Pat Ewers

08-10-21 (4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/22 (4)

Job Completion



mr 08-10-21

Date: Tuesday, 23/09/2008 1:53:07 PM
 User: Melanie Fauteux

Process Sheet

DUPLICATE

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: UPPER TUBE, BLADE POSITIONER
Job Number	: 41374		
Estimate Number	: 13442		
P.O. Number	:	Part Number	: PB6743001285
This Issue	: 23/09/2008 S.O. No. :	Drawing Number	: B6743001 P.37
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 18/08/2008 Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40245	Material	:
Written By	:	Due Date	: 18/09/2008
Checked & Approved By	: <u>MF 08-09-23</u>	Qty:	4 Um: Each
Comment	: Est Rev:A 08-06-27 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6T1500W125	6061T6 RD TUBE 1.50 X .125W
-----	------------------	-----------------------------



Comment: Qty.: 5.2500 f(s)/Unit Total: 42.0000 f(s)

6061T6 TUBE 1.500X .125W

batch: M108626(1) M109025(3)

SAD 08/09/26 4

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

SAD 08/09/26 (4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/26 (4)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

MF 08/09/27

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/29 (4)